

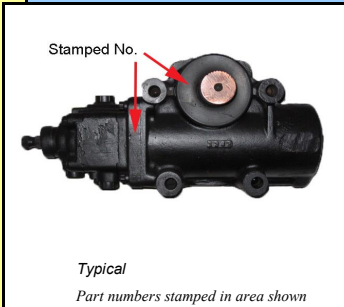


Remanufactured Steering Gears For Heavy Duty Trucks

TRW

HF54 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Ford	HF54044	D0TZ3504A, D0HT3504GA, D7HT3N503DA, D7HT3N503DA
Ford	HF54050	D0HZ3504J
International	HF54053	442783C91
Ford	HF54059	E1HZ3504K, E1TD3N503AE, E4HZ3504B

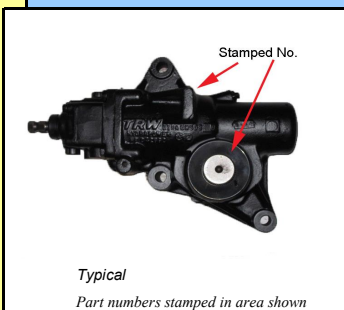
Many other HF series gears available - please call

Complete seal kit for all HF54 **K305**

Please call 1-800-650-4145 for pricing / availability

HF64 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Ford	HF64076	D0HA3N503E, D1HA3N503BB, D1HZ3504F, E0HT3N503LA
Ford	HF64077	D0HA3N503F, D6HA3N503AA, D1HZ3504E, E0HT3N503MA
Mack	HF64090	20QC49301P2
Mack	HF64119	20QC49307, 20QC49307P1

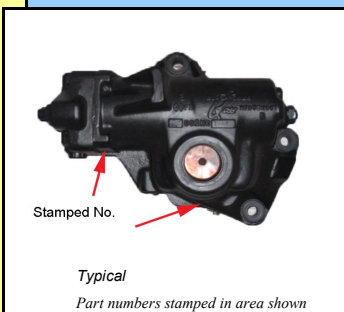
Many other HF series gears available - please call

Complete seal kit for all HF64 **K306**

Please call 1-800-650-4145 for pricing / availability

HFB52 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
International	HFB52013	475178C91, 496785C91
Ford	HFB52023	E1HZ3504M

Many other HFB series gears available - please call

Complete seal kit for HFB52 gears **K307**

Please call 1-800-650-4145 for pricing / availability

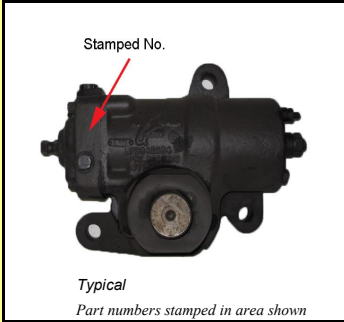


Remanufactured Steering Gears For Heavy Duty Trucks

TRW

HFB64 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	HFB64033	B14-09919-000
International	HFB64057	475179C93
Ford	HFB64079	E2HZ3504A, E2HT3N503AB, E7HZ3504E, E7HT3N503EA
Ford	HFB64080	E2HZ3504B, E7HZ3504F, F1HZ3504B, FOHT3N503BA
Kenworth	HFB64082	K254-233
Peterbilt	HFB64083	10-02064
Peterbilt	HFB64126	10-02153

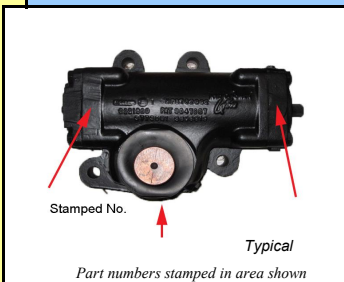
Many other HFB series gears available - please call

Complete seal kit for HFB64 gears **K308**

Please call 1-800-650-4145 for pricing / availability

HFB70 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Volvo / Freightliner	HFB70042	9047730, 9047740, B14-09920-001
White / Western Star	HFB70045	38301-0006
Kenworth	HFB70065	K254-206
Peterbilt	HFB70114	10-02350

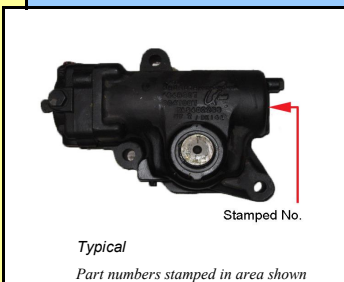
Many other HFB series gears available - please call

Complete seal kit for HFB70 gears **K309**

Please call 1-800-650-4145 for pricing / availability

TAS40 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
International	TAS40002	1661663C91
International	TAS40006	1688882C91
International	TAS40040	3554372C91
International	TAS40042	

Many other TAS series gears available - please call

Complete seal kit for TAS40 gears **K301**

Please call 1-800-650-4145 for pricing / availability

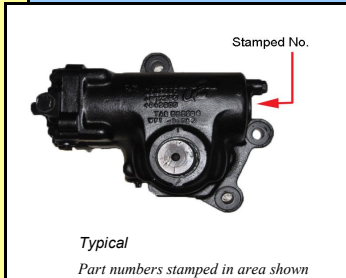


Remanufactured Steering Gears For Heavy Duty Trucks

TRW

TAS55 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	TAS55003	14-15655-000
Ford	TAS55006	F4HZ3504A
Ford	TAS55010	F81Z3504BA
Freightliner	TAS55016	14-15451-000

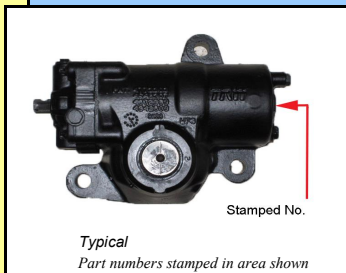
Many other TAS series gears available - please call

Complete seal kit for TAS55 gears **K302**

Please call 1-800-650-4145 for pricing / availability

TAS65 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	TAS65004	RGT66007R, 14-10334-000
Freightliner	TAS65005	RGT66006R, 14-10335-000
Volvo	TAS65006	38301-3211, 38301-0020, 38301-0037, 3188134, 3188135
Kenworth	TAS65007	RGT66001R, K254-233, K254-194
Western Star	TAS65014	38301-3409, 14-17732-000
Peterbilt	TAS65024	RGT66005R, 10-02458, 10-02153
International	TAS65042	1663200C91
Freightliner	TAS65052	6814600401
Kenworth	TAS65079	
Ford	TAS65105	F6HT3N503DC, F6HZ3504DB
Kenworth	TAS65127	
Freightliner	TAS65129	14-12965-000, 14-12747-000
Volvo	TAS65150	3098661, 20435348, 8086784
Freightliner	TAS65155	14-13451-000, 14-13452-000
Freightliner	TAS65157	14-13452-001
Volvo	TAS65204	20518924
Kenworth	TAS65218	
Kenworth	TAS65219	

Many other TAS series gears available - please call

Complete seal kit for TAS65 gears **K303**

Please call 1-800-650-4145 for pricing / availability

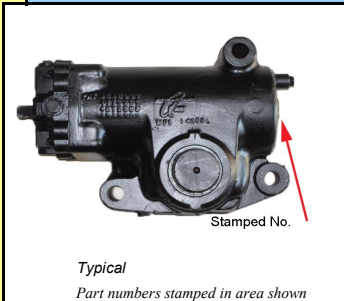


Remanufactured Steering Gears For Heavy Duty Trucks

TRW

TAS85 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	TAS85002	38301-3438, 38301-3419, 14-12438-001
Peterbilt	TAS85031	10-01734
Kenworth	TAS85036	
Peterbilt	TAS85052	10-02345
Kenworth	TAS85062	
Kenworth	TAS85147	

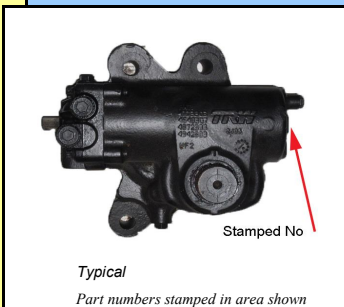
Many other TAS series gears available - please call

Complete seal kit for TAS85 gears **K304**

Please call 1-800-650-4145 for pricing / availability

THP60 Series

TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	THP60006	14-15040-000, 14-17724-000
Volvo	THP60009	20511466
Freightliner	THP60010	14-15702-000, 14-17727-000

Many other THP series gears available - please call

Complete seal kit for THP60 gears **K310**

Please call 1-800-650-4145 for pricing / availability



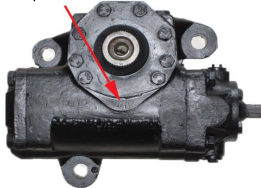
Remanufactured Steering Gears For Heavy Duty Trucks

Sheppard

M80 & M90 Series MD83, HD94

Sheppard Steering Gear

Stamped No.



Typical

Part numbers stamped in area shown

Application	Common part numbers	
International	M80SAA (slave)	
International	M90PAE	

Many other M series gears available - please call

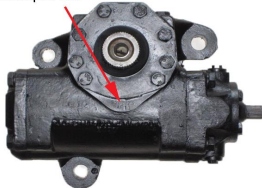
Complete Seal Kits	
M80	K324
M80SLAVE	K334
MD83	K339
M90	K325
M90SLAVE	K335
HD94	K331

Please call 1-800-650-4145 for pricing / availability

M100 Series

Sheppard Steering Gear

Stamped No.



Typical

Part numbers stamped in area shown

Application	Common part numbers	Interchange
Peterbilt	M100PAE	10-02156, 10-02357, 10-02155, 10-02358
International	M100PAH	1657435C91
International	M100PCL	1659881C91, 3589106C91
Kenworth	M100PDQ	
Kenworth	M100PEN	
International	M100PHE	3501032C91, 3519043C91
Volvo	M100PJB	8084058, 8084060, 176701
Freightliner	M100PJD	14-13063-000
Peterbilt	M100PJM	10-02173
Kenworth	M100PLE	
Kenworth	M100PLJ	
International	M100PMX	3558088C91
Peterbilt	M100PNJ	

Many other M series gears available - please call

Complete Seal Kits: M100		
w/Auto poppets - All	w/ manual poppets AND:	
K337	snap ring cover	K330
	snap ring cover & L seal	K333
	bolt-on cover	K338

M100 gears with Auto poppets are identified by the "M100AUTO" cast into the housing

Please call 1-800-650-4145 for pricing / availability

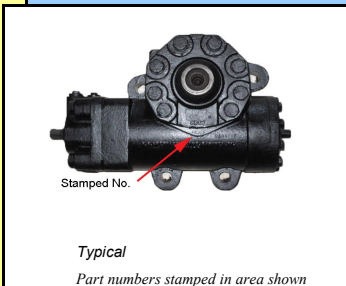


Remanufactured Steering Gears For Heavy Duty Trucks

Sheppard

M110 Series

Sheppard Steering Gear



Common part numbers

Kenworth	M110PBQ	
Kenworth	M110PFA	
Peterbilt	M110PHB	

Many other M series gears available - please call

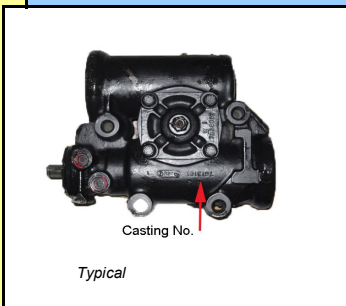
Complete Seal Kits: M110	
w/ bolt on cover	K326
w/ snap ring & L seal	K336

Please call 1-800-650-4145 for pricing / availability

Saginaw

710 Series

Saginaw Steering Gear



common

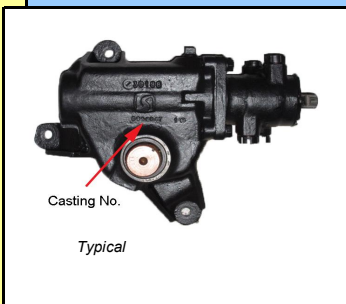
part numbers	Cast No	Sector Shaft Type
710	7813161	semi spline
710IHC	7830389	full spline
710M	7813161 Metric	semi spline
710MD9	7813161 Metric	semi spline, stamped D9
710MFSCCW4.25	7813161 Metric	full spline, LH rotation (4-1/4 turn)
710M-TK	26002502 Metric	threaded

Seal kit for 710 non-metric	K350
Seal kit for 710 metric	K350L

Please call 1-800-650-4145 for pricing / availability

Power Assist 4 Line

Saginaw Steering Gear



Common

part numbers	Sector Shaft Type	Cast no.
5690653	Semi Splined	5690653
5696067LV	Semi Splined LL1	5696067 (Valve Cast # 5687511)
5696067HV	Semi Splined LL1	5696067 (Valve Cast # 5697919)
7802018	Semi Splined L2	7802018
7832003	Semi Splined	7832003
7832331	Semi Splined LL	7832331
7832333	Semi Splined	7832333

Seal kit for 1-1/2" dia. sector	K352
Seal kit for 1-3/4" sector	K351

Please call 1-800-650-4145 for pricing / availability